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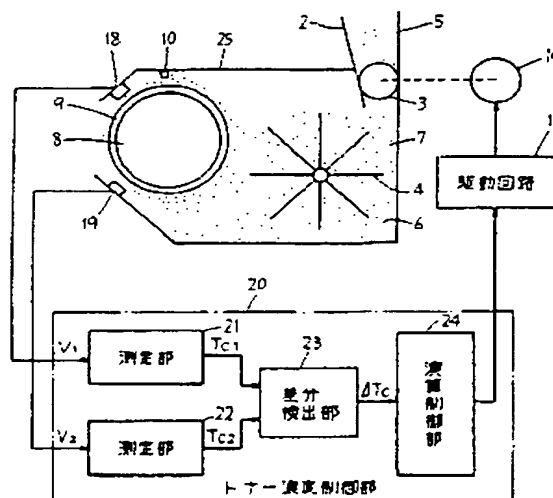
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TITLE : TONER CONCENTRATION CONTROL METHOD



ABSTRACT : PURPOSE: To stabilize toner concentration by measuring the toner concentration of a developer which is carried in and the toner concentration of a developer which is carried out and supplementing toner according to the difference in toner concentration.

CONSTITUTION: A toner concentration sensor 18 sends out an output voltage  $V_1$  corresponding to the toner concentration of a developer 7 to the measurement part 21 of a toner concentration control part 20 and the measurement part 21 sends out toner concentration  $T_{c1}$  corresponding to the output voltage  $V_1$  to a difference detection part 23. A toner concentration sensor 19 sends out an output voltage  $V_2$  corresponding to the toner concentration of the developer 7 after development to the measurement part 22 of the toner concentration control part 20 and the measurement part 22 sends out toner concentration  $T_{c2}$  corresponding to the output voltage  $V_2$  to the difference detection part 23. The difference detection part 23 finds the difference  $\Delta T_c$  between the toner concentration  $T_{c1}$  and toner concentration  $T_{c2}$  and sends it out to an arithmetic control part 24, which finds the supply amount of toner required for toner consumption obtained from the  $\Delta T_c$  and controls a driving circuit 13 to rotate a motor 14, so that toner is supplied from a roller for toner supply to the agitation area of an agitator 4 by the necessary supply quantity. Consequently, the toner concentration is controlled to constant concentration.

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